# Horizontal use

# **RoHS** compliant

#### Product lineup





Product image

	0
TD99A	
TD99A	

Product name	Torque [N·m] (Ibf·in)	Damping direction	Shaft color
TD99A1-10K	0.98 (8.67)		
TD99A1-15K	1.47 (13.01)	CW	Natural
TD99A1-20K	1.96 (17.35)		

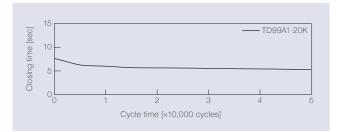
Product name	Torque [N·m] (lbf·in)	Damping direction	Shaft color
TD99B1-10K	0.98 (8.67)		
TD99B1-15K	1.47 (13.01)	CCW	Black
TD99B1-20K	1.96 (17.35)		

- TD99 series is identifiable by the shaft color

- Made with chemical-resistant PBT plastic is used

# Product specifications

#### Durability



Torque	1.96 N•m (17.35 lbf•in)
Radial load	N/A
Angle range of closing time	70 to 0 deg.
Temperature	23 ± 2°C (73.4 ± 35.6°F)
Durability	50,000 cycles

#### Performance management testing method

As the torque of partial rotation angle dampers is not consistent, the closing time measurement jig is used for the performance tests.

[Operation during measurement]

(Secures the housing of a rotary damper and moves its shaft) All rotary dampers are managed by the following closing time test.

Test mode [110°  $\rightarrow$  70° (Pause)  $\rightarrow$  (Free fall with damping)  $\rightarrow$  0°] \* Horizontal plane: 0°

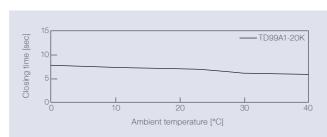
Inspection specification before shipping		
Туре	Preset torque [N·m] (Ibf·in)	Closing time
10K	0.98 (8.67)	5 to 15 sec
15K	1.47 (13.01)	5 to 15 sec
20K	1.96 (17.35)	3 to 12 sec

#### Temperature characteristics

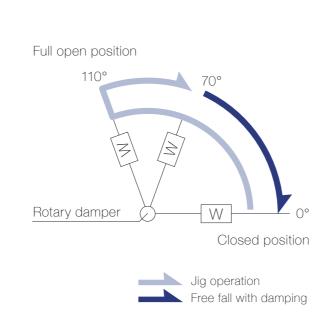
Features

- Best-selling products

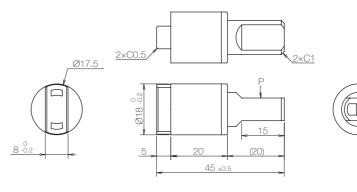
- The most popular damper design



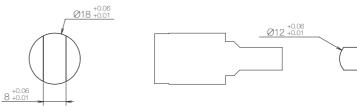
Measured according to the performance management testing method shown below after leaving in each designated ambient temperature for over one hour.

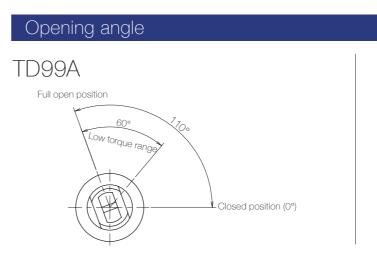


#### Product information



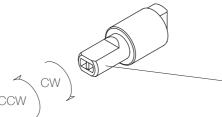
# Dimensions related to mounting





# Damping directions

# Rotation directions of the shaft to which torque is applied



\* Housing secured / S





- Opening angle: 110°

- Product weight: Approx. 10 g

- Allowable radial load (P): 29.4 N

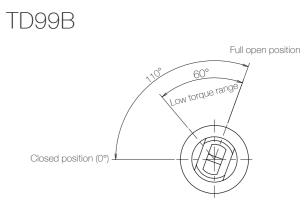
N 4 '	
Main	materials

Housing	Plastic (PBT)
Сар	Plastic (PBT)
Shaft	Plastic (PBT)

\* General tolerance: ±0.3

[mm]





\* Shaft position at the time of shipping: Closed position

	Damping direction	Shaft color
	CW	Natural
Shaft rotatable	CCW	Black



# Vertical use

**RoHS** compliant

#### Product lineup





Shaft color

Light blue

Damping direction

CW

Features

- The most popular damper design
- Vertical use version of TD99
- TD99 series is identifiable by the shaft color

Product image

1.0 (8.85)

1.5 (13.28)

2.0 (17.70)

Torque [N·m] (lbf·in)

Product name	Torque [N·m] (lbf·in)	Damping direction	Shaft color
TD99B6-10K	1.0 (8.85)		
TD99B6-15K	1.5 (13.28)	CCW	Blue
TD99B6-20K	2.0 (17.70)		

# Product specifications

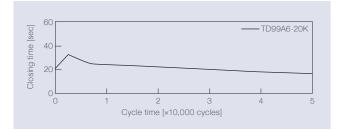
#### Durability

Product name

TD99A6-10K

TD99A6-15K

TD99A6-20K



Torque	2.0 N·m (17.70 lbf·in)
Radial load	N/A
Angle range of closing time	90 to 5 deg.
Temperature	23 ± 2°C (73.4 ± 35.6°F)
Durability	50,000 cycles

#### Performance management testing method

As the torque of partial rotation angle dampers is not consistent, the closing time measurement jig is used for the performance tests.

[Operation during measurement]

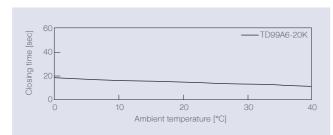
(Secures the housing of a rotary damper and moves its shaft) All rotary dampers are managed by the following closing time test.

Durability test mode  $[5^\circ \rightarrow 90^\circ (Pause) \rightarrow (Free fall with damping) \rightarrow 5^\circ]$ Shipping inspection mode  $[0^\circ \rightarrow 90^\circ (Pause) \rightarrow (Free fall with damping) \rightarrow 5^\circ]$ \* Horizontal plane: 90°

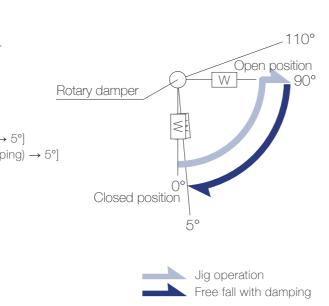
ction specification before shipping

ispection specification before shipping		
Туре	Preset torque [N·m] (Ibf·in)	Closing time
10K	1.0 (8.85)	
15K	1.5 (13.28)	5 to 20 sec
20K	2.0 (17.70)	
		,

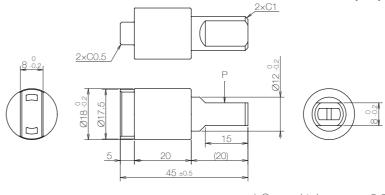
#### Temperature characteristics



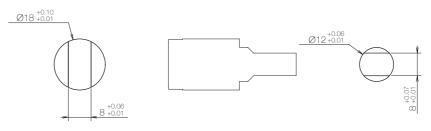
Measured according to the performance management testing method shown below after leaving in each designated ambient temperature for over one hour.



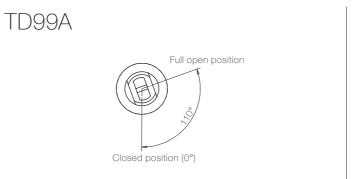
#### Product information



# Dimensions related to mounting

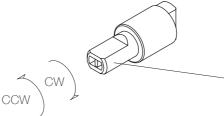






# Damping directions

# Rotation directions of the shaft to which torque is applied



\* Housing secured / S





- Product weight: Approx. 10 g
- Allowable radial load (P): 29.4 N

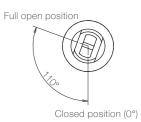
Main materials

Housing	Plastic (PBT)
Сар	Plastic (PBT)
Shaft	Plastic (PA)

\* General tolerance: ±0.3

[mm]

TD99B



\* Shaft position at the time of shipping: Closed position

	Damping direction	Shaft color	
	CW	Light blue	
Shaft rotatable	CCW	Blue	



Horizontal and Vertical use

Features

**RoHS** compliant

### Product lineup





Shaft color

North brown

Damping direction

CW

Made with chemical-resistant PBT plastic is used - Capable of achieving high torque at all opening angles - TD99 series is identifiable by the shaft color

Product image

1.0 (8.85)

1.5 (13.28)

2.0 (17.70)

Torque [N·m] (lbf·in)

Product name	Torque [N·m] (lbf·in)	Damping direction	Shaft color
TD99B7-10K	1.0 (8.85)		
TD99B7-15K	1.5 (13.28)	1.5 (13.28) CCW	
TD99B7-20K	2.0 (17.70)		

# Product specifications

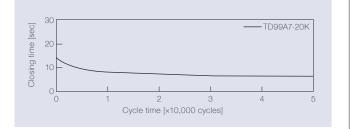
#### Durability

Product name

TD99A7-10K

TD99A7-15K

TD99A7-20K



Torque	2.0 N·m (17.70 lbf·in)
Radial load	N/A
Angle range of closing time	65 to -45 deg.
Temperature	23 ± 2°C (73.4 ± 35.6°F)
Durability	50,000 cycles

#### Performance management testing method

As the torque of partial rotation angle dampers is not consistent, the closing time measurement jig is used for the performance tests.

[Operation during measurement]

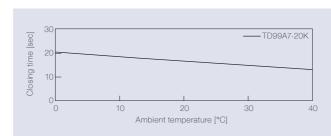
(Secures the housing of a rotary damper and moves its shaft) All rotary dampers are managed by the following closing time test.

Test mode  $[-45^\circ \rightarrow 65^\circ (Pause) \rightarrow (Free fall with damping) \rightarrow -45^\circ]$ \* Horizontal plane: 0°

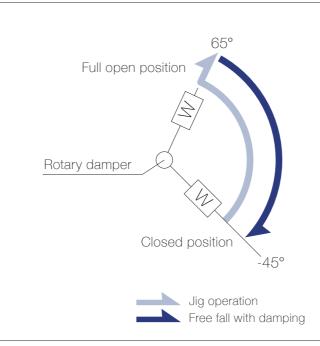
Inspection specification before shipping

Туре	Preset torque [N·m] (Ibf·in)	Closing time	
10K	1.0 (8.85)		
15K 1.5 (13.28)		5 to 20 sec	
20K	2.0 (17.70)		

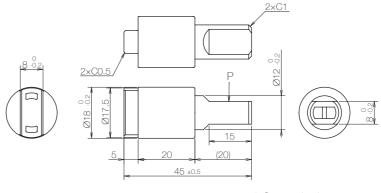
#### Temperature characteristics



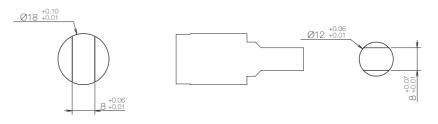
Measured according to the performance management testing method shown below after leaving in each designated ambient temperature for over one hour.



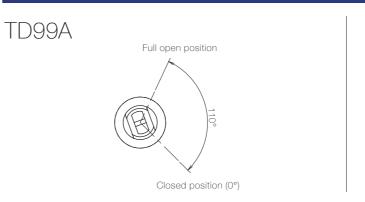
#### Product information



# Dimensions related to mounting

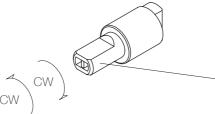


# Opening angle



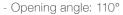
# Damping directions

Rotation directions of the shaft to which torque is applied



\* Housing secured / S



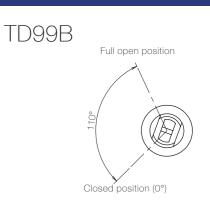


- Product weight: Approx. 10 g
- Allowable radial load (P): 29.4 N

Main materials		
Housing	Plastic (PBT)	
Сар	Plastic (PBT)	
Shaft	Plastic (PBT)	

\* General tolerance: ±0.3

[mm]



\* Shaft position at the time of shipping: Closed position

	Damping direction	Shaft color	
	CW	North brown	
Shaft rotatable	CCW	Coffee brown	